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454 engines, 454 big block V8, 496 marine engine. We are consistently faced with the questions of whether the 7.4L/454/502 engines can be replaced with the newer style 496 Cu-In (8.1L) big block V8 engine. For the sake of this article the terminology 8.1L and 496 are used interchangeably. Here's a little background and direction that will hopefully help you with your repower project.

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454 mercruiser engine. What could cause white smoke, other than a bad head gasket. I did a valve job on a friends boat. Sent heads out to machine shop. After completion engines ran fine. Several months later one engine started blowing white smoke. I was not able to actually see it (several hundred miles away) so he took it to a marine mechanic.

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